BENHA UNIVERSITY FACULTY OF ENGINEERING (SHOUBRA) ELECTRONICS AND COMMUNICATIONS ENGINEERING



## ECE 444 Industrial Electronics (2022 - 2023) 1st term

Lecture 1: Course Introduction.

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# Outlines

#### Principles and Definitions.

**Process-Control System** 

Human-Aided Control and Automatic Control.

Servomechanisms.

Discrete-State Control Systems.

**Process-Control Block Diagram.** 

#### Introduction:

- > **<u>Control</u>**: Methods to force parameters in the environment to have specific values.
- **Control System:** All the elements necessarily to accomplish the control objective.

Process Control: The elements & methods of control system used in industry process.

#### <u>Control system requirements:</u>

Process Control

- Sensor to measure the controlled variable
- Actuator to change the controlling variable or manipulated variable

Servomechanisms

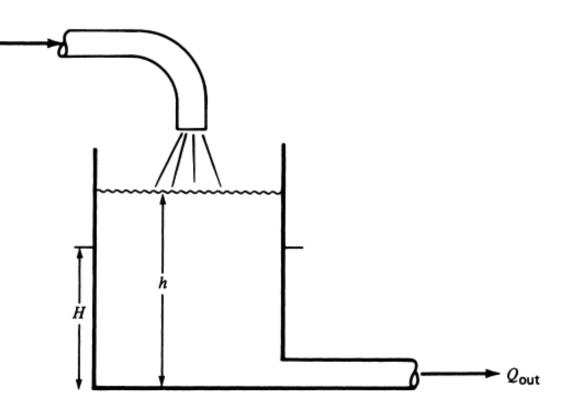
Discrete state control

## Process-Control Systems:

In process control, the basic objective is to regulate the value of some quantity.

➢ To regulate means to maintain that quantity at some desired value regardless of external influences.

The desired value is called the reference value or setpoint (H).
 Controlled variable (h).
 Controlling variable( Qin or Qout).



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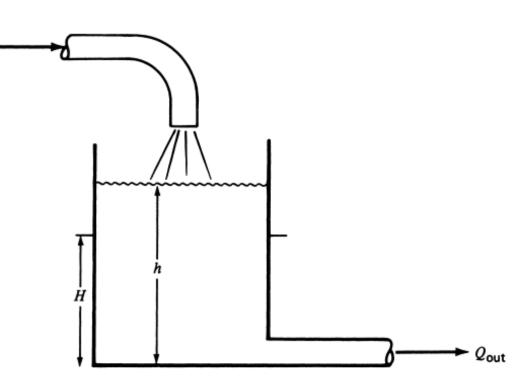
## Process-Control Systems:

#### The Process description:

- Liquid is flowing into a tank at some rate Qin.
- > The liquid in the tank has some height or level h.
- Liquid is flowing out of the tank at rate Qout.

#### Self-regulation

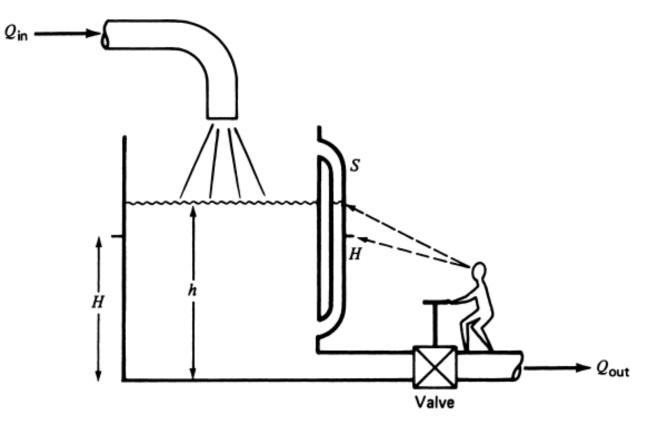
- □ is a process property means that for some input flow rate, the liquid height will rise until it reaches a height for which the output flow rate matches the input flow rate.
- □ It does not provide regulation of a variable to any particular reference value.
- □ If Qin> Qout level rise, Qin< Qout level drop, Qin= Qout level fixed.



## Human-Aided Control:

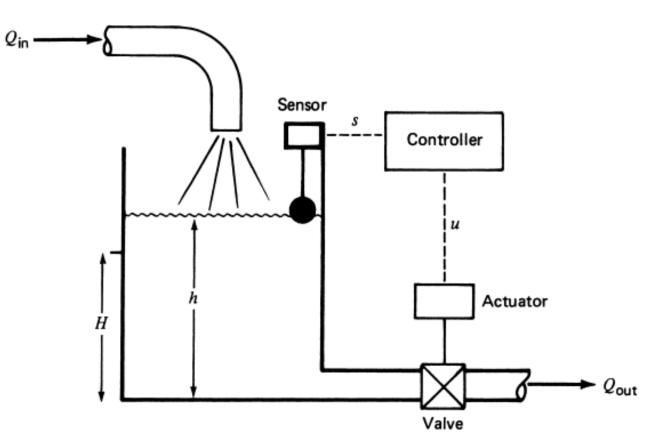
A human is playing the role of sensor and actuator

- Sensor : using sight tube
- Actuator : using a valve
- Controlled Variable : h
- Set point : H
- Controlling Variable : Qout



#### Automatic Control:

- A sensor measures the value of the level and converts it into a proportional signal (s).
- A controller evaluates the measurement and provides an output signal (u) to change the valve setting via an actuator connected to the valve by a mechanical linkage.

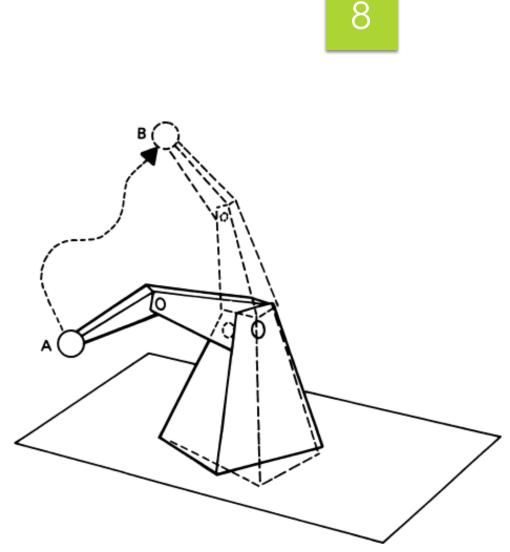


#### Servomechanisms:

- Another commonly used type of control system.
  The objective is to force some parameter to vary in a specific manner.
- This may be called a tracking control system. Instead of regulating a variable value to a setpoint, the servomechanism forces the controlled variable value to follow variation of the reference value.

#### <u>Note</u>

The strategy for servomechanisms is similar to that for process-control systems, but the dynamic differences between regulation and tracking result in differences in design and operation of the control system.

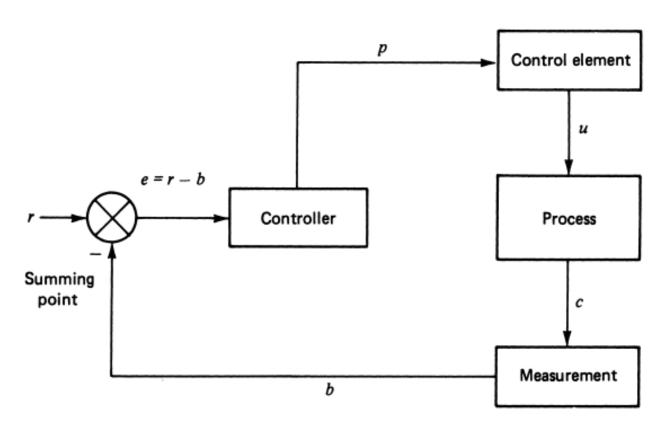


## Discrete-State Control Systems:

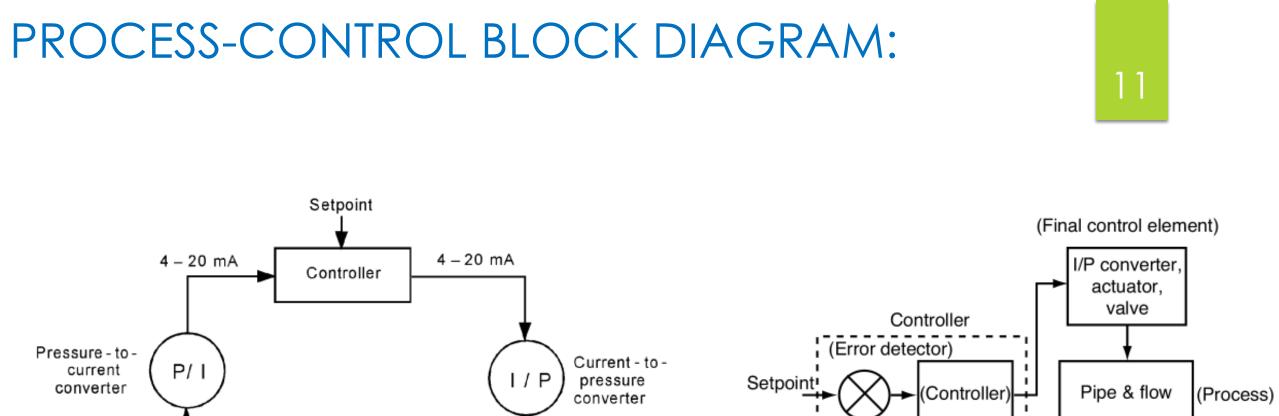
- Another type of control systems that is concerned with controlling a sequence of events rather than regulation or variation of individual variables.
- The starting and stopping of events is a discrete-based system because the event is either true or false.
- These discrete-state control systems are often implemented using specialized computer based equipment called programmable logic controllers (PLCs).

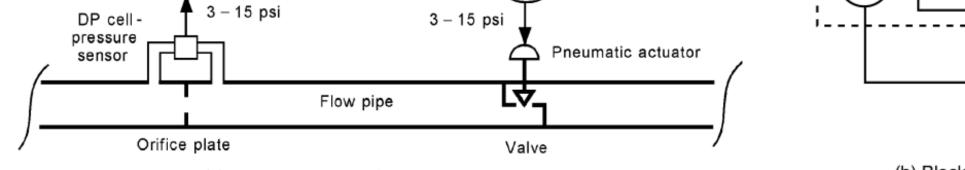
## PROCESS-CONTROL BLOCK DIAGRAM:

- Process (also called Plant) may has either a single variable or multi variables to be controlled.
- Measurement of the controlled variable using a Sensor (also called Transducer).
- Error Detector (is often a physical part of the controller device).
- Controller examine the error & determine what action if any should be taken.
- Final control element: The device that exerts a direct influence on the process.



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(a) Physical diagram of a process-control loop

(Measurement)

I/P converter

Orifice plate, DP cell,

(b) Block diagram of the process-control loop

# END OF LECTURE

# **BEST WISHES**